



# Applications

**PLACE A COPY OF THIS NEAR YOUR MACHINE**

PRODUCT	HEAT	TIME	PRESSURE	SPECIAL INSTRUCTIONS
SOFTHAND	385 F 196 C	8-10 Seconds	MEDIUM TO FIRM	HOT PEEL. Remove paper 'immediately' 100% Cotton to 50/50 Cotton Poly Blend
EASYTRANS	330 F 165 C	8 Seconds	MEDIUM TO FIRM	Allow 1 - 2 seconds to cool before removing the paper carrier
EASYTRANS full background	360 F 182 C	10 Seconds	MEDIUM TO FIRM	Allow 1 - 2 seconds to cool before removing the paper carrier
CLEARTRANS	340 F 170 C	8-10 Seconds	MEDIUM TO FIRM	HOT PEEL. Remove paper 'immediately' 100% Cotton to 50/50 Cotton Poly Blend Semi-opaque on darks
DIGI-EDGE PLUS	270 F 132 C	10 Seconds	MEDIUM TO FIRM	COLD PEEL. Allow to cool before peeling
DIGI-MAX	330 F 165 C	12 Seconds	MEDIUM	Allow 1 - 2 seconds to cool before removing the clear carrier
PRESTO-FILM	315 F 157 C	10-15 Seconds	MEDIUM	COLD PEEL. Allow to cool before peeling
REFLECTIVE FILM	300 F 157 C	10-12 Seconds	MEDIUM	HOT PEEL. Remove Carrier 'immediately' after application
POLYSUB	360 F 182 C	14 Seconds	MEDIUM	Cover crest with transfer paper or Teflon sheet
DYETRANS	400 F 204 C	50 Seconds	MEDIUM	HOT PEEL. Pre-heat garment. Allow to cool before positioning transfer
LEATHERETTE PATCHES	350 F 177 C	20 Seconds	MEDIUM	Cover crest with transfer paper or Teflon sheet
APPLIQUE/ PERMANENT ADHESIVE	350 F 177 C	20-25 Seconds	MEDIUM	Multi-layer crest will require longer application times. Cover the crest with transfer paper or a Teflon sheet

**HEAT TIMES & PRESSURE ARE BASED ON APPLICATION TO POLYESTER FABRIC**